BRAVOLL® PTH 60/10



Description

Hammer-in plastic anchor for fixing expanded polystyrene (EPS) insulation boards in external wall insulation systems (ETICS).

Technical data

European Technical Approval: ETA 08/0166 Technical guidelines: **ETAG 014** Use categories accor. to ETAG 014: A - B - C Washer diameter d_o: 60 mm Drilling diameter do: 10 mm Minimum embedment h_{nom}: 40 mm Maximum embedment h_{max} : 70 mm h_{nom} + 10 mm Minimum drilling depth h₁: 0.000 W/K Thermal conductivity (p-value): Anchor plate stiffness: 0.7 kN Anchor plate load resistance: 1.36 kN/mm Anchor body material: shock-resistant PP

Expansion nail material: Glass reinforced polyamide

Features

- Suitable for concrete, solid and hollow bricks (ETAG cat. A, B, C)
- Safe ETICS fixing
- High pull-out values
- Economical
- Optimum thermal transmittance
- Quick and easy installation
- Special plate surface for optimum render adhesion

Anchor type BRAVOLL ®	Code	Total length L _a : (mm)	Max insulation thickness h _d (mm) without glue	Max insulation thickness h _d (mm) with glue	Qty per carton (pcs)
Material categories:			A - B - C		
PTH 60/10-70 ¹⁾	10015	70	40	30	300
PTH 60/10-90	11081	90	60	50	250
PTH 60/10-110	11082	110	80	70	200
PTH 60/10-130	10276	130	100	90	200
PTH 60/10-150	11083	150	120	110	200
PTH 60/10-170	11084	170	140	130	200
PTH 60/10-190	11085	190	160	150	200

¹⁾ For this length the plate diameter is 50mm

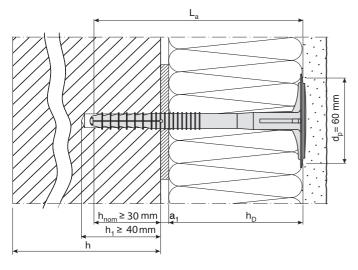


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Technical parameters

Anchor type BRAVOLL®	PTH 60/10	
Base material	Characteristic load resistance N _{RK} (kN)	
Concrete C12/15 according to EN 206-1	0.60	
Concrete C12/15-C50/60 according to EN 206-1	0.90	
Solid clay brick according to EN 771-1	0.75	
Hollow bricks according to EN771-1	0.60	
Minimum edge distance c _{min} (mm)	100	
Minimum spacing s _{min} (mm)	100	
Minimum thickness of member h (mm)	100	

Drawing



Anchor length calculation

1) Installation without mortar

$$L_a \ge h_D + h_{nom}$$

2) Installation with mortar

$$L_a \ge h_D + h_{nom} + max a_1$$

d - Washer diameter

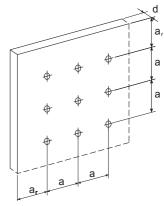
La - Anchor length

h_p - Insulation material thickness

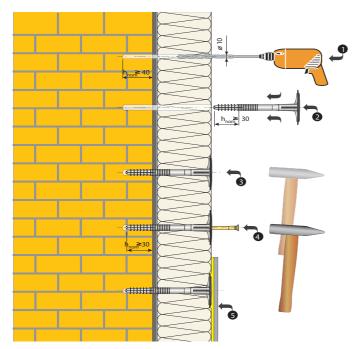
h_{nom}- Overall embedment depth

h₁ - Depth of drill hole in base material

 a₁ - Gluing mortar thickness + facade surface flatness tolerance



Installation



- Drill a hole through the insulation board with the right diameter. Hollow bricks should be drilled without hammering (ideally with a specially designed drill bit).
- Insert the anchor into the hole with the anchor plate flush in contact with the insulation material. Slightly hammer the anchor plate surface in order to push it between 0 and 2mm under the insulation material surface. Insert the expansion pin into the anchor body and hammer flush to the anchor plate.
- If the anchor setting is difficult, it probably means that the used drill bit is worn (the drilled diameter is too small or dust remains inside the hole). It is then necessary to use a new drill bit or better clean the hole.
- An 800 g hammer is recommended to perform an optimal installation.
- Within 6 weeks the anchors should be covered by the other ETICS components (for UV protection).
- When leveling out surface unevenness, make sure to respect the minimum embedment.
- Installation must be done at a temperature >0°C.

